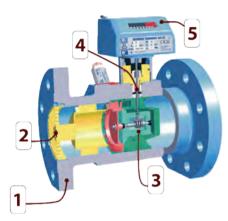
# CGT-02

# Turbine Gas Meter for custody transfer

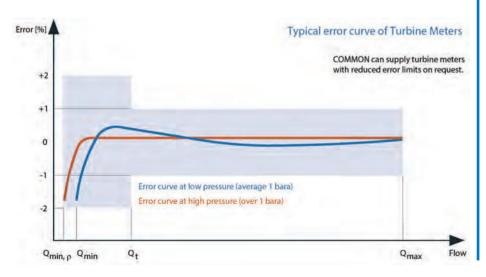
The turbine gas meter measures the quantity of gas basing on the flow principle. The gas flows through an integrated flow conditioner, which distributes the flow proportionally in the annular slot and guides it to the turbine wheel. The wheel is driven by the gas flow, and the angular velocity of the rotation is proportional to the gas flow rate. The rotary motion of the turbine wheel is transferred mechanically by gear wheels, and the incorporated gas tight and hermetic magnetic coupling, to the index unit, mounted on the top of the body, and shows the volume on the totalizer. The basic components of the COMMON CGT series turbine gas meter are as follows:

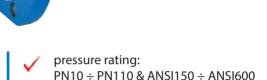


- pressure resistant meter body (1)
- inlet flow conditioner (2)
- measuring cartridge with the turbine wheel (3)
- magnetic coupling as the transferring element between the measuring cartridge and the index head (4)
- index head, IP67 protection class (5)
- lubricating system (some meters may be provided with self lubricating bearings)

# Metrology

The meters are manufactured in accordance with EC regulations and OIML recommendations. The maximum permissible error is  $\pm 2\%$  in the range  $Q_{\text{min}} \div Q_{\text{t}}$  and  $\pm 1\%$  in the range  $Q_{\text{t}} \div Q_{\text{max}}$ . Meters with improved accuracy may be delivered on request. Typical rangeability is 1:20. Some meters may be delivered with extended rangeability 1:30. When meters operate at high pressure the rangeability can be extended (depends on operating pressure).





- nominal diameter: DN50 up to DN400
- meter bodies: ductile cast iron or steel
- flow: 6.5 to 10 000 m<sup>3</sup>/h
- rangeability:
  1:20 min at atmospheric pressure
  (increased rangeability on request)
- ✓ upstream pipe: minimum 2 x DN
- temperature range: gas temperature -20°C to +60°C ambient temperature -25°C to +70°C
- operating position: horizontal or vertical
- measurement accuracy according to EN12261 standard:
   0.2Qmax ÷ Qmax < ±1%</li>
   Qmin ÷ 0.2Qmax < ±2%</li>
   improved accuracy on request
- approvals:
  - MID
  - PED
  - ATEX
- ✓ traceabilty to PTB standards





## Basic metrological parameters

DN Nominal Diameter	G Gas Meter Size	Q <sub>max</sub> Maximum Flow	Q <sub>min</sub> Minimum Flow at Rangeability 1:20 1:30		LF Transmitter Constant	HF1, HF2 Transmitter Constant (approximate)	HF3 - HF6 Transmitter Constant (approximate)
-	-	m³/ h	[m <sup>3</sup> /h]	[m³/h]	[imp./m <sup>3</sup> ]	[imp./m <sup>3</sup> ]	[imp./m <sup>3</sup> ]
DN 50	G 65	100	5	-	10	2610	94829
DN 80	G 100	160	8	1	1	742	26974
	G 160	250	13	8	1	742	26974
	G 250	400	20	13	1	470	17059
DN 100	G 160	250	13	-	1	692	16782
	G 250	400	20	13	1	692	16782
	G 400	650	32	20	1	401	9719
DN 150	G 400	650	32	20	1	227	6873
	G 650	1000	50	32	1	227	6873
	G 1000	1600	80	50	0.1	129	3910
DN 200	G 650	1000	50	32	1	114	3113
	G 1000	1600	80	50	0.1	116	3167
	G 1600	2500	130	80	0.1	67	2025
DN 250	G 1000	1600	80	50	0.1	58	2111
	G 1600	2500	130	80	0.1	58	2111
	G 2500	4000	200	130	0.1	34	1223
DN 300	G 1600	2500	130	80	0.1	32	1181
	G 2500	4000	200	130	0.1	32	1181
	G 4000	6500	320	200	0.1	19	680
DN 400	G 2500	4000	200	130	0.1	13	444
	G 4000	6500	320	200	0.1	13	444
	G 6500	10000	500	320	0.1	7.0	285

#### **Pressure loss**

Pressure drop during the gas flow through the meter according to EN12261 is determined for air at atmospheric conditions.

To calculate pressure drop at higher pressures, the following formula may be used:

$$\Delta p_1 = (\frac{\rho_a}{\rho}) \cdot (\frac{p + p_s}{\rho}) \cdot \Delta p$$

#### **Definitions:**

Δp<sub>1</sub> - pressure loss at p

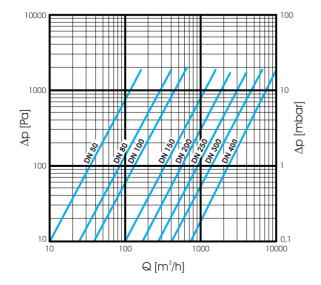
Δp - pressure loss from the diagram below

p - gauge pressure [bar]

ρ - standard density of gas [kg/m<sup>3</sup>]

 $\rho_{\rm a}$  - standard density of air 1,2 kg/m  $^{\rm 3}$ 

p - base pressure (1.01325 bar)



### Outputs

- ✓ Up to 10 transmitters for DN100-400
- Up to 8 transmitters for DN50-80
- LFK low frequency reed contact pulse sensor
- LFI low frequency inductive pulse sensor (NAMUR)
- ✓ HF1, HF2 inductive pulse sensors in the index head (NAMUR)
- HF3, HF4 inductive pulse sensors over the turbine wheel (NAMUR)
- HF5, HF6 inductive pulse sensor over the reference wheel (NAMUR)
- AFK anti-fraud reed contact
- Electrical outputs Amphenol TUCHEL
- Index housing made of aluminium what perfectly protects index head against accidental damages
- Index housing may be provided with two separate sockets
- 2 pressure measurement taps as standard
- ✓ 2 temperature measurement taps (option)



Index head with encoder (option)



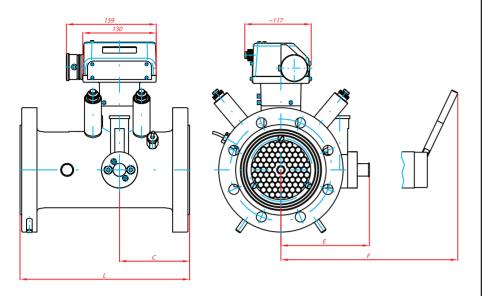
Index head with mechanical output (option)





## Dimensions and weight

Overall dimensions and weights of CGT turbine gas meters



DN		С	E,F*	Pressure	/flanges	Weight	
DN	L			ANSI	PN	Ductile iron	Steel
mm	mm	mm	mm	-	-	kg	kg
				-	16	8,5	11
50 150	150	150	150	20	9,5	10	
			300	50	-	11,5	
			226	-	64	-	14
			600	110	-	14	
80 240		95	146	-	16	20	25
				150	20	19,5	24,5
	240		222	300	50	-	27,5
				-	64	-	28
				600	110	-	32
		124	455	-	16	25	33,5
			157	150	20	26,5	34,4
100	300		223	300	50	-	43
				-	64	-	40
				600	110	-	56
		180	405	-	16	48	62,5
			185	150	20	47	62,5
150	450		261	300	50	-	80,5
				-	64	-	84
				600	110	-	106
		240	202	-	16	-	80
				150	20	-	86
200	600		282	300	50	-	116
				-	64	-	128
				600	110	-	163
	750	330	232	-	16	-	142
				150	20	-	147
250			308	300	50	-	190
				-	64	-	206
				600	110	-	271
		350	258	-	16	-	215
	900			150	20	-	235
300			345	300	50	-	290
				-	64	-	300
				600	110	-	360
	1200	400	387	-	16	-	350
				150	20	-	390
400				300	50	-	480
400	1200						
400	1200	.00	307	-	64	-	490

## **Accessories**

✓ Thermowells



Oil pumps



3-way valve



✓ Sprinkle flow straightener



✓ HF pulse transmitters





## Installation and operation recomendations

- Meters should be shipped in their original package to the place of installation.
- Meters have to be handled with care and protected against falls, direct influence of rain, snow or high humidity.
- The measured gas should be clean, dry and free from solid impurities.
- It is recommended that the upstream pipe installation is to be equipped with a filter (10 micron).
- Prior to putting into operation in new installations, it is recommended to install a temporary top hat filter.
- Prior to installation the upstream and downstream pipe flanges should be aligned properly.
- Flange gaskets are to be installed so as not to disturb the gas flow.
- The gas flow should be in accordance with the arrow placed on the meter body.
- The piping should be executed so as to avoid unnecessary stresses acting on the meter.
- When used outdoors the meter should be protected against direct weather influence.
- When starting the gas flow through the installation, the valves should be opened slowly to ensure a gradual increase of pressure.

ATTENTION! If valves are opened abruptly or pressure increase takes place in a short time it may happen that the measurement cartridge or the turbine wheel get damaged.

ALWAYS REMEMBER TO START UP THE METERS IN A PROPER WAY!

For more information, contact your local sales representative





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